



Internal pipeline coating for gas transportation

| Type of test | Required result | Obtained result |
|--------------------------------------|--|--|
| Appearance and continuity of coating | Smooth, uniform, continuous layer without stains | Smooth, uniform, continuous layer without stains |
| Dry film thickness | Min 38 μm | 38 – 250 μm |
| Adhesion test (ISO 2409) | Cross cut test max. 1 | 0 - 1 |
| Curing test | No softening, no wrinkles or blisters | No softening, no wrinkles or blisters |
| Holiday test on glass panels | Wet film maximum 1 pore | No pores |
| | Dry film maximum 5 pores | No pores |
| Continuity of coating | Max. 1 pore/100cm ² | No pores |

